

SIGMA VARIABLE SPEED ENGINE

SW 25 - 22

Power range: 23.0 - 36.4 kW; 30.8 - 48.8 bhp Variable speed: 1200 - 2200 r/min

NATURALLY ASPIRATED HEAVY DUTY VARIABLE SPEED DIESEL ENGINE

SPECIAL ATTRIBUTES

- designed for continuous operation in ambient temperatures up to 50°C (122°F)
- unaided cold start down to -2°C (28.4°F)

BASIC ENGINE CHARACTERISTICS

- three cylinders
- diesel fuelled
- direct injection
- · liquid cooled
- naturally aspirated

DESIGN FEATURES AND EQUIPMENT

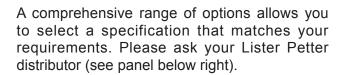
- standard oil and fuel filters
- 12V electric start
- anti clockwise rotation, looking on flywheel
- SAE 10" flywheel
- SAE3 flywheel housing
- radiator with fan guard
- cast-iron crankcase
- self-vent fuel system
- inline fuel injection pump
- flywheel with ring gear
- air cleaner
- · low oil pressure switch
- · spin-on lubricating oil filter
- · primary/secondary fuel filter
- inlet and exhaust manifolds
- 250-hour service intervals
- operators' handbook
- instrumentation package



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TECHNICAL DATA					
Mode	SW 25 - 22				
Number of c	ylinders	3			
Firingorder(number1cy	linderisatgearend)	123			
Type of fuel i	njection	Direct			
Aspirati	Natural				
Direction of rotation, lo	oking on flywheel	Anti Clockwise			
Cylinder bore	mm	105			
	in	4.13			
Stroke	mm	110			
	in	4.33			
Total cylinder capacity	litre	2.86			
	in ³	174.3			
Compression	on ratio	19:1			
Rated maximum full-lo	2200				
Idling speed	700				
Oil consun	Maximum 0.3% of fuel consumption				

APPROXIMATE DIMENSIONS AND WEIGHT					
Langth (A)	mm	1065			
Length (A)	mm in mm in mm mm	41.9			
Lloight (D)	mm	978			
Height (B)	mm 10 in 4 mm 9 in 3 mm 7 in 28 kg 4	38.5			
\\\;\d\t\\ (C)	mm	730			
Width (C)	mm in mm in mm in mm kg	28.74			
Dw. Waight	kg	441			
Dry Weight	lb	971			
	-1	`			



POWER OUTPUTS TO ISO 3046						
		r/min	1200	1500	1800	2200
Variable Fuel Stop Speed Power	kW	23.0	29.0	33.0	36.4	
	bhp	30.8	38.9	44.2	48.8	

TORQUE TO ISO 3046						
		r/min	1200	1500	1800	2200
Variable Fuel Stop Speed Torque	Nm	183	185	175	157	
	lbf ft	135	136	129	116	

FUEL CONSUMPTION						
Fuel Stop Power	r/min	1200	1500	1800	2200	
	litre/hr	5.5	7.8	9.3	10.8	

RATING DEFINITIONS, TO ISO 3046

ISO Standard Conditions
Barometric pressure 100 kPa
Relative humidity 30%
Ambient temperature at air inlet manifold 25°C

Variable speed: fuel stop power, continuous power (IFN)

The maximum power in kW which an engine is capable of delivering continuously at stated crankshaft speed, with the fuel limited so that the fuel stop power cannot be exceeded. The output ratings apply only to fully run-in engines without radiator, fan or other power absorbing accessories.

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DISTRIBUTOR'S ADDRESS

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PAGE 2 655-20013,APRIL 2011