

# **AC AND AD ENGINES**

AC1, AD1

Power range: 2.1—6.1 kW; 2.8—8.2 bhp Variable or fixed speed; full-load speed range: 1500—3600 r/min

## AIR COOLED DIRECT INJECTION SINGLE CYLINDER DIESEL ENGINES

#### **SPECIAL ATTRIBUTES**

- low fuel consumption
- · variable speed or G-build
- · several starting options

### **BASIC ENGINE CHARACTERISTICS**

- single cylinder
- · diesel fuelled
- direct injection
- air cooled
- naturally aspirated
- hand start (electric optional)

# **DESIGN FEATURES AND EQUIPMENT**

- · lightweight aluminium alloy crankcase
- large bearing surfaces for low bearing loads and long life
- clockwise or anticlockwise rotation (AD1 clockwise only) looking on flywheel
- air cooling by means of a highly efficient flywheel-mounted fan
- designed for continuous operation in ambient temperatures up to 52°C (125°F).
- gear-driven lubricating oil pump which supplies oil at constant pressure to all important bearing surfaces
- replaceable cartridge-type oil filter
- mechanical governing provided for fixed or variable speed (depending on build)
- generating set governing available for 1500, 1800, 3000 and 3600 (AC1 only) r/min



A SERIES ENGINE

- full power available at both the flywheel and the gear end
- range of shafts, reduction gearboxes and hydraulic adaptions available
- hold-down feet integral with the sump, for base mounting

### decompressor lever

- · inlet and exhaust manifolds
- lifting eve
- 250-hour service intervals
- operators' handbook
- SAE6 bell housing

#### **STARTING**

- hand starting on the camshaft extension at the gear end or from geared arrangement on the flywheel
- · rope start at the flywheel end
- starting handles available in both limited or non-limited kickback versions.
- · option of 12V electric starting

### **OPTIONAL ITEMS**

- medium duty air cleaner
- exhaust silencers
- engine protection switches and solenoids
- fuel filters
- fuel tanks
- 12V starter motor

POWER OUTPUTS TO ISO 30461									
Variable Speed (r/min)			1500	1800	2100	2500	3000	3600	
AC1	Continuous Power	kW	2.1	2.4	3.0	3.7	4.5	4.8	
		bhp	2.8	3.2	4.0	5.0	6.0	6.5	
	Fuel Stop	kW	2.3	2.7	3.3	4.1	4.9	5.3	
		bhp	3.1	3.6	4.4	5.5	6.6	7.1	
AD1	Continuous Power	kW	2.5	3.0	3.5	4.3	5.3	5.6 <sup>2</sup>	
		bhp	3.4	4.0	4.7	5.8	7.1	7.5 <sup>2</sup>	
	Fuel Stop	kW	2.8	3.3	3.9	4.8	5.8	6.1 <sup>2</sup>	
		bhp	3.7	4.4	5.2	6.4	7.8	8.22	

TORQUE TO ISO 30461								
Variable Speed (r/min)			1500	1800	2100	2500	3000	3600
AC1	Fuel Stop	Nm	14.6	14.4	14.9	15.7	15.7	14.1
		lbf ft	10.8	10.6	11.0	11.6	11.6	10.4
		Nm	17.5	17.5	17.5	18.1	18.6	16.3 <sup>2</sup>
		lbf ft	12.9	12.9	12.9	13.4	13.7	12.0 <sup>2</sup>

#### Notes

# **RATING DEFINITIONS TO ISO 3046**

#### 1. Fixed speed power: continuous power (ICN)

The power in kW which the engine is capable of delivering continuously at the stated crankshaft speed, under conditions of 100 kPa barometric pressure, 30% relative humidity and 25°C air inlet temperature, provided that the engine is overhauled and maintained in good operating condition and that fuel to BS EN 590 Class A1 or A2, and lubricating oils to the correct performance specification and viscosity classification as recommended by Lister Petter Limited, are used.

#### 2. Fixed speed power: overload power (ICXN)

The maximum power in kW which the engine is capable of delivering intermittently at the stated crankshaft speed for a period not exceeding one hour in any period of twelve hours continuous running, immediately after working at the continuous power, under the conditions specified in (1) above.

#### 3. Variable speed: fuel-stop power, continuous power (IFN)

The maximum power in kW which an engine is capable of delivering continuously at stated crankshaft speed, under the conditions as specified in item 1, with the fuel limited so that the fuel stop power cannot be exceeded.

# 4. Variable speed: fuel-stop power, intermittent power (IOFN)

The maximum power in kW which an engine is capable of delivering intermittently at the stated crankshaft speed, for a period not exceeding 1 hour in any period of 12 hours continuous running immediately after running at the Continuous Fuel Stop Power rating.

#### 5. De-rating

For non-standard site conditions, reference should be made to relevant BS, ISO and DIN standards.

The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

<sup>1.</sup> Power ratings measured at the flywheel and fuel consumptions, apply to a fully run-in, non derated engine without a radiator and fan fitted, and without power absorbing accessories or transmission equipment. The overload capability applies to a fully run-in engine. This is normally attained after a running period of about 50 hours.

<sup>2.</sup> Variable speed engines only.

TECHNICAL DATA								
		AC1	AD1					
Number of cylinders	1	1						
Type of fuel injection	Direct	Direct						
Aspiration	Natural	Natural						
Direction of rotation, looking on the flywl	Clockwise or anticlockwise, according to build	Clockwise (looking on the flywheel)						
Nominal cylinder bore	mm	76.2	80.0					
Nominal Cylinder Bore	in	3.00	3.15					
Stroke	mm	66.7	73.0					
Sticke	in	2.62	2.87					
Culinder conseity	litre	0.304	0.367					
Cylinder capacity	in³	18.6	22.4					
Lubrication oil consoit, /including filton	litre	2.7	2.7					
Lubricating oil capacity (including filter)	pint	4.8	4.8					
Fuel consumption at 2500 r/min and 75%	litre/h	0.9	1.0					
load	pint/h	1.6	1.8					
Fuel consumption at maximum torque	g/kWh	268	265					
speed (5% tol.) and 100% load	lb/hph	0.44	0.43					
Angles of inclination: permanent (tempo-	А	35° (40°)	40° (40°)					
rary) with flywheel end up (A) or down (B)	В	40° (40°)	45° (45°)					
Angles of inclination: permanent (tempo-	С	40° (40°)	45° (45°)					
rary) with manifold side up (C) or down (D)	D	40° (45°)	30° (32°)					
Minimum idling speed	r/min	1000	1000					
0 1 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	l/s	5.7	6.4					
Combustion air required at 2100 r/min	ft³/min	12.1	13.6					
	°C	-15°	-15°					
Minimum starting temperature*	°F	-5°	-5°					
Starter motor battery cold cranking per-	Amp @ -8°C (18 °F)	115	125					
formance rating (BS 3911 Part 2)	Amp @ -18°C (O °F)	190	200					
Starter motor power (if applicable)	kW	0.9	0.9					
Alternator output (if applicable)	Amp	14	14					

 $<sup>\</sup>ensuremath{^{\star}}$  Consult Lister Petter concerning performance at lower temperatures.

APPROXIMATE DIMENSIONS AND WEIGHT								
<b>←</b> A — →	Dimension	A	C1	AD1				
		mm	in.	mm	in.			
	А	456	17.9	456	17.9			
1	В	412	16.2	412	16.2			
G	С	458	18.0	509	20			
E	D	149	5.9	149	5.9			
	Е	148	5.8	148	5.8			
	F	250	9.8	250	9.8			
C	F1	148	5.8	148	5.8			
	G	194	7.6	194	7.6			
	Maight	kg	lb	kg	lb			
<b>В</b>	Weight	47	103	53	117			

The figures given are for guidance only and should not be used for installation purposes.

A comprehensive range of options allows you to select a specification that matches your requirements. Please ask your Lister Petter distributor (see panel below left).

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